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INSTRUCTIONS FOR SINGLE-PHASE WINDING HEAD

CROWN MODEL 2104

The Crown Single-Phase Winding Head is fully adjustable for single phase coils from 3" to 13" long, with a choice of 13 widths. It also features a built-in easy-to-read scale, accurately calibrated and a polished aluminum head. It mounts to any coil winding drive or turning device with 18" swing. Fast set-up and easy release.

PURPOSE

The Crown Single-Phase Coil Winding Head is designed with 13 slots, to simplify the forming of many types and sizes of coils. Coils are wound quickly and neatly due to its rigid construction and easy-to-read scale.

ASSEMBLY

Crown Single-Phase Coil Winding Head comes in two parts - Base and heads.

There are spacers and Allen bolts to secure the heads. When assembled, mount the coil winder by its base to a Crown Coil Winding Machine or the face of a lathe head or other turning device with an 18" swing. It should be fastened securely so that there is no side play or wobble.

MAINTENANCE and STORAGE

When not in use, store unit within a plastic bag.

WARRANTY

Crown's Motor Repair Equipment is warranted to the original owner against defects in materials and workmanship for ninety (90) days from date of purchase. Any part found to be defective (except by overloading, misuse, neglect, fire, accident, tampering with by unauthorized serviceman, or other cause beyond the manufacturer's control), will be replaced or repaired free of charge.

CROWN MODEL 2104

Model #	Description	Quantity	Current Price
2104	Single-Phase Winding Head, with Allen Wrench	1	Contact Factory
N/A	Packaging and Handling	1	

SPECIFICATIONS FOR SINGLE-PHASE WINDING HEAD

CROWN MODEL 2104

Construction: Cast iron base with polished aluminum cones.

Purpose: Winds single-phase coils from 3" to 13" long, with a choice of 13 widths.

Easy-to-read scale (calibrated in 1/2" increments) for easy setup.

Spare Parts: To be recommended on request. Contact Factory.

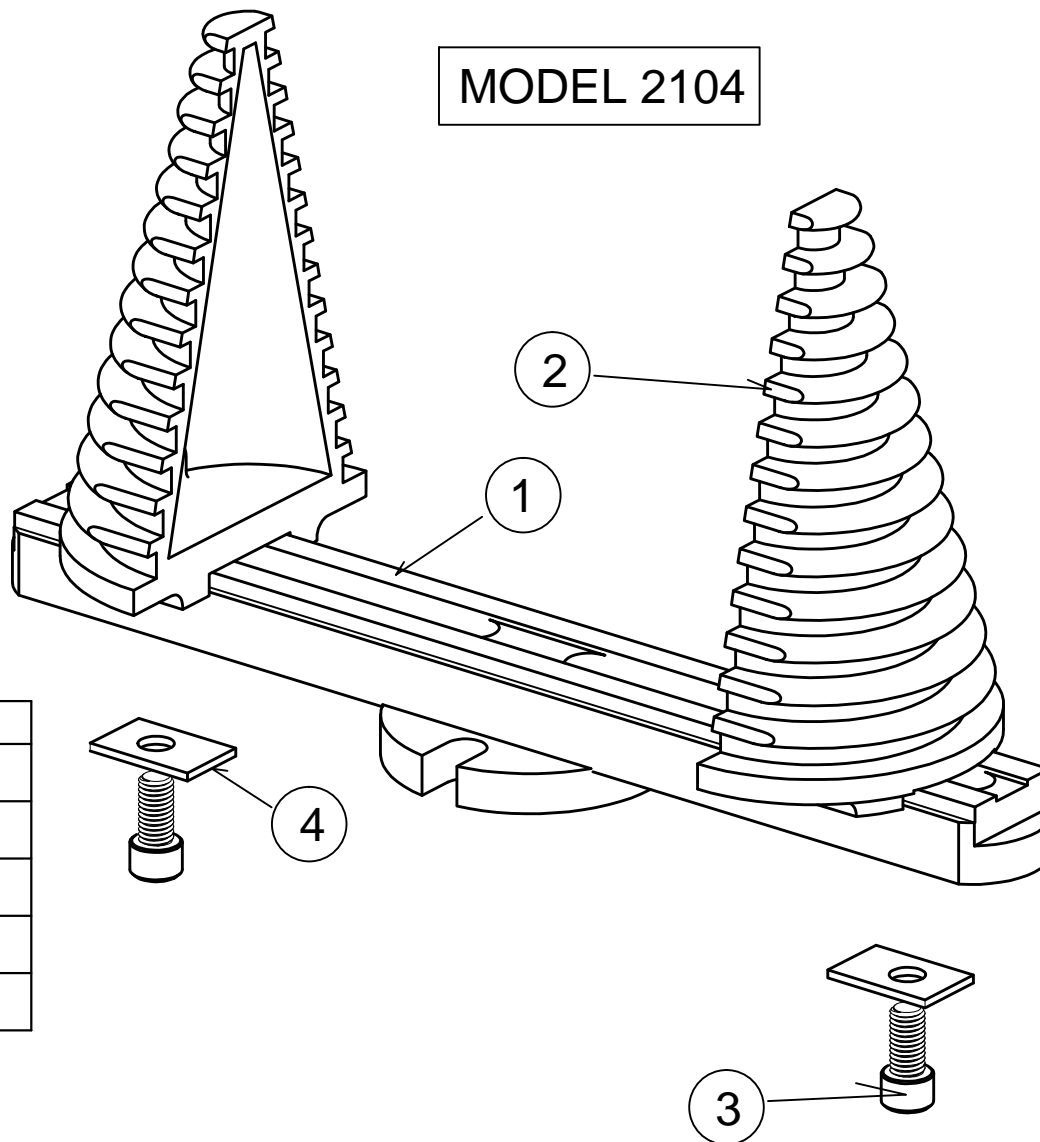
Enclosures: Operating Instructions.



MODEL 2104

Fully adjustable for single-phase coils from 3" to 13" long, with a choice of 13 widths ranging from .724" to 4.322" and 18" swing.

Cast iron base with Aluminum cones.



PART LIST CROWN MODEL 2104			
ITEM	PART#	DESCRIPTION	QTY
1	C808049	Base	1
2	C808066	Head Cones, Left & Right	2
3	C808070	Screw, Cap, Soc. Hd. 1/2"-13x1"	2
4	N/A	Washer, Spec. Offset	2